

# VoyageR Bending Dies

Square Tubes		
Tube	Radius	Machine
<b>0.750</b>	4.000	DiAcra
<b>1.000</b>  Summers No rib	1.500	DiAcra
	2.000	Pines
	2.500	DiAcra
	2.875	Pines
	3.875	DiAcra
	4.000	DiAcra
	4.500	DiAcra
	8.500	DiAcra
<b>1.250</b>	2.875	DiAcra
	4.750	DiAcra
	6.625	DiAcra
<b>1.500</b>	3.750	DiAcra
	6.875	DiAcra
<b>1.625</b>	4.000	DiAcra
<b>2.000</b>	5.000	Transfluid
<b>2.125</b>	5.000	Transfluid
<b>3.000</b>	8.000	Trans.

Round Tubes		
Tube	Radius	Machine
<b>0.500</b>	3.000	DiAcra
<b>0.625</b>	1.750	DiAcra
<b>0.675</b>	2.250	Pines
<b>0.720</b>	2.250	Pines
<b>0.750</b>	2.000	DiAcra
	3.000	DiAcra
	3.000	Pines
<b>0.875</b>	2.000	DiAcra
	2.250	Pines
	6.500	DiAcra
<b>1.000</b>	2.000	DiAcra
	3.500	DiAcra
	3.500	Pines
	4.000	DiAcra
<b>1.0625</b>	2.500	DiAcra
	4.000	DiAcra
<b>1.125</b>	5.500	DiAcra
<b>1.250</b>	2.500	DiAcra
	3.625	DiAcra
	3.625	Pines
<b>1.500</b>	6.2500	Transfluid

Scheduled Pipe			
Pipe	OD	Radius	Machine
1.00" Sch. 40	<b>1.315</b>	5.3125	DiAcra
1.25" Sch. 40	<b>1.660</b>	3.2500	DiAcra
		5.1250	DiAcra
1.50" Sch. 40	<b>1.900</b>	6.2500	Transfluid

Available Dies:

Pines: 8

DiAcra: 30